



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM B505 High-Leaded Tin Bronze UNS C93200

Standard Specification for Copper Alloy Continuous Casting

Group - Non-Ferrous Copper Alloy

Sub Group - ASTM B505 / 505M Copper Alloys for Continuous Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Rod, Bar, Tube and Shapes

Chemical Composition			Heat Treatment	
Tin	Sn %	6.300 - 7.500	As-Cast	
Lead	Pb %	6.000 - 8.000		
Zinc	Zn %	2.000 - 4.000		
Ni + Cu	Ni% + Cu%	1.000 max.		
Iron	Fe %	0.200 max.		
Antimony	Sb %	0.350 max.		
Sulphur	S %	0.050 max.		
Phosphorus	P %	1.500 max.		
Aluminium	Al %	0.005 max.		
Silicon	Si %	0.005 max.		
Copper	Cu %	81.000 - 85.000	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	241 min.
-	-	-	Yield Strength in Mpa	138 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
B30 C93200	ASTM	USA	Ingot and Casting
SB-505 C93200	ASME	USA	Casting
SB-584 C93200	ASME	USA	Casting
C93200	SAE	USA	Casting
C93200	AS	Australia	Ingot and Casting
CA932	SAE	USA	Casting
SAE 660	SAE	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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